

INDO GERMAN TOOL ROOM, AHMEDABAD

USER CHARGES

S. No.	Particulars		Rate (Rs.)	Last revision date	Authority
1	Tools And Precision Machining	CNC Wire cut	475/- per Hr.	Aug-19	General Manager, IGTR, Ahmedabad.
		CNC EDM	450/- per Hr.		
		CNC Milling	590/- per Hr.		
		CNC Turning	600/- per Hr.		
2	Injection Molding Job Work	Injection molding Machine -100T	1500/-per Shift		
		Injection molding Machine -350T	3500/-per Shift		
		Injection molding Machine -650T	7500/-per Shift		
3	3D Printing	3D printing Metal / Plastic	35/- per gram		
4	Small Services & Consultancy work	Surface Roughness Tester	250/- per point		
		Profile projector/VMM/ Tool Maker Microscope	1000/-Rs.per pc. Up to 10 dimensions & Rs. 100/- For each additional points		
		CMM	1800/- per job/per Hr.		
5	Heat Treatment	Plasma Nitriding	120/-per Kg.		
6	Job Design	Design Charges	500/- per Hr.		